

Claims

1. Method for producing a high-pressure fuel accumulator (1) for a fuel injection system of an internal combustion engine, comprising
- a tubular base body (2),
 - at least one connection for the fuel supply (3),
 - at least one connection for the fuel discharge (4), and
 - at least one fixing element,
- whereby the tubular base body (2) forms a construction with the connections (3)(4) and the fixing element as a single component, and whereby the tubular base body (2) is profile-extruded with at least one connector strip (5)(6) and/or one fixing strip (7),
- characterized in that
- a hardening of the surface is achieved by means of a cold working of the high-pressure fuel accumulator.
2. Method for producing a high-pressure fuel accumulator (1) according to Claim 1, characterized in that
- the cold working takes place by redrawing the tube profile through a second extruding die which is slightly smaller when compared with a first extruding die.
3. Method for producing a high-pressure fuel accumulator (1) according to Claim 1 or 2, characterized in that
- superfluous material is removed from the connector strip (5)(6) by means of a separating method and individual connecting pieces (9) remain in place and/or superfluous material is removed from the fixing strip (7) by means of a separating method and individual fixing elements remain in place.